



Product Bulletin No. C-19

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Multi Level Bi-Flow Accumulation Table

Shown with infeed and discharge intact during extensive testing prior to shipment.

Discharge



Infeed



Tables Only



This custom Four Tier Bi-Flow Accumulation Table handles pucks containing medical devices at a rate of 400 ppm. Each table consists of seven driven conveyor belts on a single frame. The center belt is a dedicated feed lane which allows the pucks to pass through the system. The outer belts are used for accumulation. Should it be necessary to accumulate product, a gate will restrict the pucks from exiting the table. The pucks will then circulate on the table until downstream delays have cleared and the gate releases them. The four accumulation tables will hold up to 10,600 3" diameter pucks.